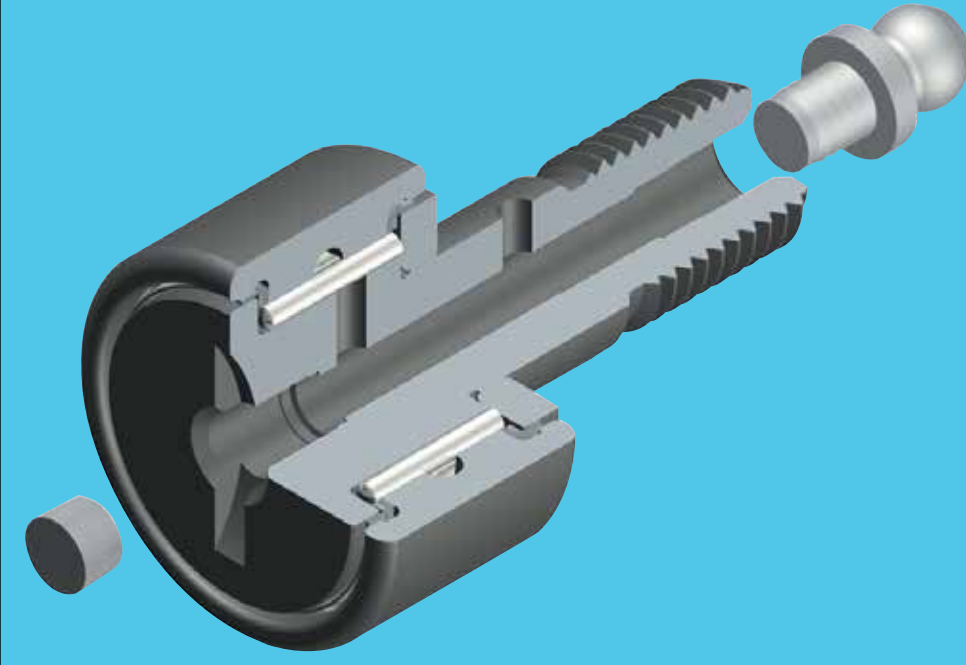


DO...

Install oil hole plug as needed

To allow relubrication, install lube fitting in one oil hole and plug unused axial hole.

To help keep out contamination, install plug in axial hole(s)



DON'T...

Misplace the oil hole plug!

Plugs are provided in stud type cam follower boxes

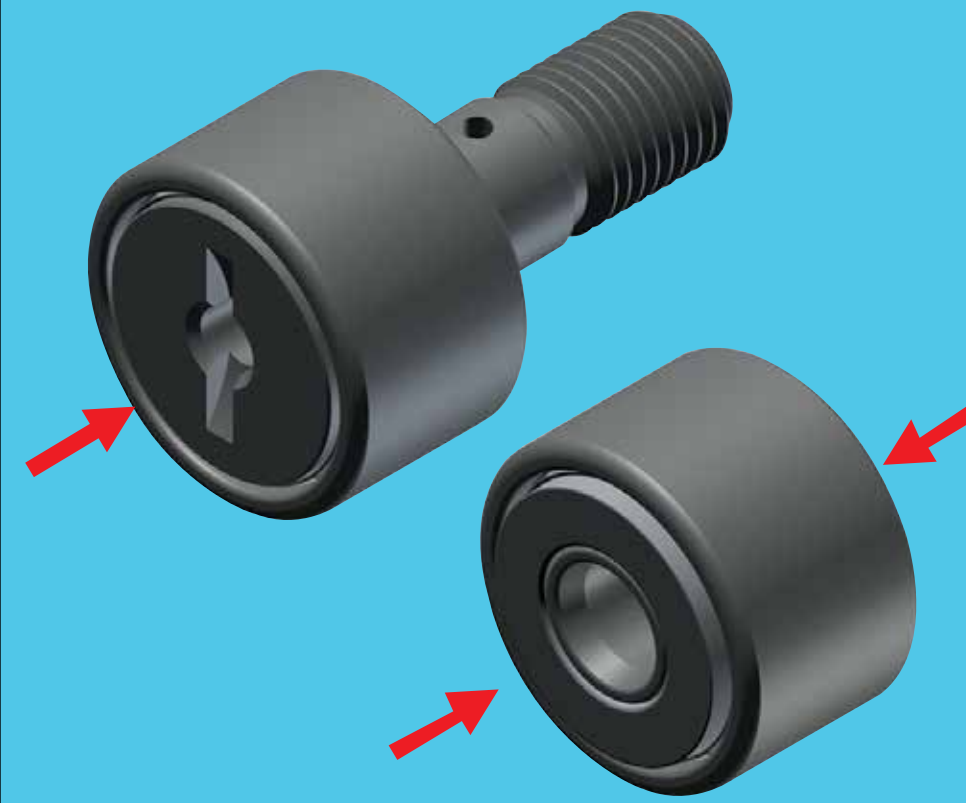


DO...

Properly apply pressure when press-fitting bearing

Stud type: Direct pressure toward center line of bearing

Yoke type: Direct pressure on endplate face towards bore of bearing



DON'T...

Hammer directly on the bearing!

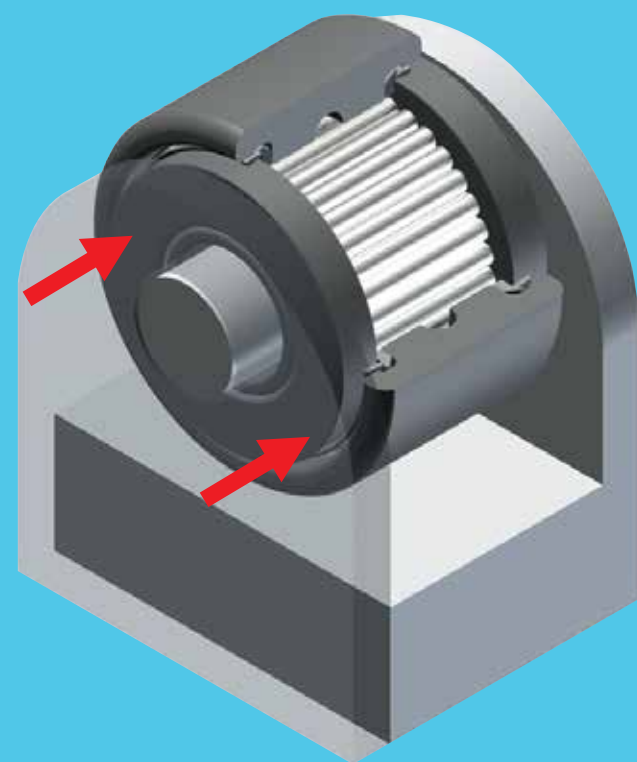
Could result in bearing damage or injury



DO...

Back up end plates to prevent disassembly

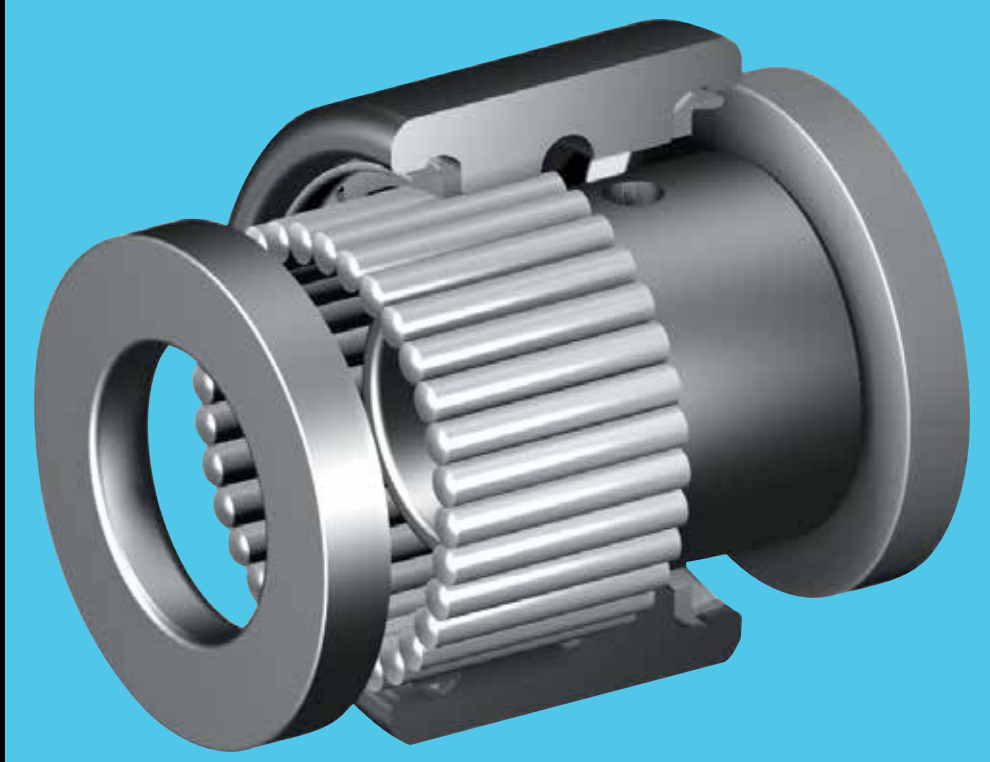
Yoke type bearings require housing that supports the end plates



DON'T...

Leave end plates unsupported!

End plates could back off during operation and cause disassembly



DO...

Relubricate bearings as necessary

While some applications need little or no maintenance, relubrication is needed for higher speed, higher temperature or higher contamination applications

Factory filled standard grease is NLGI #2 lithium soap based

DON'T...

Neglect your bearings!

Lack of lubrication could cause shorter operating life and damage to track or cam

DO...

Torque bearing nuts according to chart

CF, CF-CR, CFD, SDCF		CFH		MCF®, MCFD®		PCF, FCF, VCF	
Roller Dia. (in.)	in.-lb. (1)	Roller Dia. (in.)	in.-lb. (1)	Roller Dia. (in.)	N-m (1)	Stud Dia. (in.)	in.-lb. (1)
1/2, 9/16	15	1/2, 9/16	35	13	2.2	5/8	650
5/8, 11/16	35	5/8, 11/16	90	16	3	3/4	1250
3/4, 7/8	95	3/4, 7/8	250	19	8	7/8	1500
1, 1 1/8	250	1, 1 1/8	650	22, 26	15	1	2250
1 1/4, 1 3/8	350	1 1/4, 1 3/8	1250	30, 32	22	1 1/4	3450
1 1/2, 1 5/8	650	1 1/2, 1 5/8	1500	35	57	2	4200
1 3/4, 1 7/8	1250	1 3/4, 1 7/8	2250	40	85	2 1/2	5000
2, 2 1/4	1500	2, 2 1/4	2800	47, 52	118		
2 1/2, 2 3/4	2250	2 1/2, 2 3/4	3450	62, 72	216		
3, 3 1/4	3450	3 - 7	5000	80, 85, 90	441		
3 1/2	4200						
4 - 10	5000						

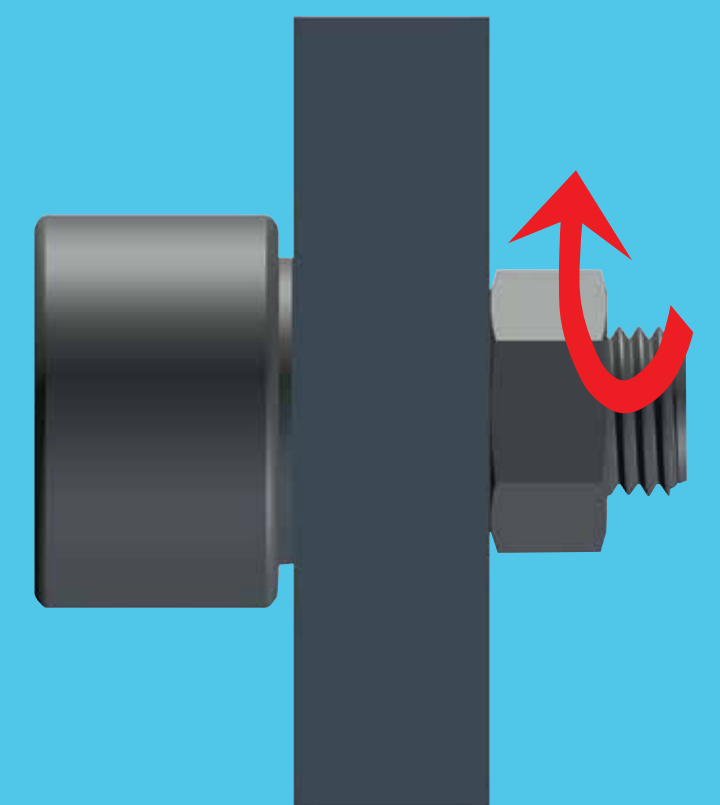
(1) For wet threads, divide torque value by 2.

DON'T...

Over or undertorque the nuts!

Overtorque could cause damage

Undertorque could cause disassembly



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