

Pump Drive Assembly Service Bulletin

(October 20, 2010)

During Assembly and/or Reassembly of Durst Pump Drives,
Please abide by the following message:

! Caution – To prevent loosening and misalignment, all bolts must be tightened to the recommended torque specifications shown in the following Table. Means must be taken to verify the bolt tightness by the use of a torque wrench.

Size	Bolt Tightening Torques (ft-lb)	
	Grade – 5	Grade - 8
3/8 16	30	45
7/16 -14	50	70
1/2 - 13	75	105
5/8 – 11	150	210
3/4 – 10	270	375

Pipe Plug Tightening Torques (ft-lb)
Fill, Drain & Vent Plugs 50

Durst Engineering
David Drewes – Design Engineer – Product Line Group Leader
David.Drewes@regalbeloit.com
608-365-2563 #228